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Cactus® Double Coated Foam Tape

Technical Data Sheet No. R221B

Product Information

Cactus® Double Coated Foam Tape R221B is a solvent-based rubber pressure sensitive adhesive tape which offers very high shear strength and good initial tack. Ideal for various mounting, joining and sealing applications. Reinforced with Black 4 PCF cross-linked polyethylene foam, providing excellent adhesion to irregular surfaces and various substrates.

Composition & Physical Properties

Adhesive System	: Solvent Rubber	Tape Thickness	: 39.37 mil (1.0 ± 0.1 mm)
Carrier	: Polyethylene Foam	Loop Tack	: 4.0 kg / 25mm (carrier broken)
Foam Density	: 4 PCF	Peel Adhesion	: PSTC-3 70.4 oz/inch (over 2.0 kg/25mm)
Liner Material	: Glassine Paper	Shear Strength PSTC-9	: Over 100 hrs with 70.6 oz loading on 1" x 1" (2.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Thickness	: 3 mil	Service Temperature	: 14°F ~ 140°F (-10°C ~ 50°C)
Liner Density	: #60 (90 g/m²)	Tape Color	: Black
Liner Color	: White		

Applications

- Especially designed for heavy duty hanger holding.
- Mounting & joining to nameplates, plastic trim, signs and emblems.
- Window Glazing.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.